1954 HDPE (HIGH DENSITY POLYETHYLENE) TUBE FIRST TESTED

1965 ENGEL PATENT, PEXa

1967 PEXa PRODUCTION FOR POTABLE WATER SYSTEMS
Bimodal Polyethylene, Raised Temperature (PE-RT) tubing is strong, flexible and pure. It is the first flexible plastic hot and cold potable water tube that is recyclable.

Bimodal technology produces a resin that has strength and flexibility due to its unique molecular structure. Early generations of polyethylene were not strong and resilient enough for U.S. plumbing systems. This is why cross-linking with chemical additives, steam baths, and/or radiation was necessary. Utilizing HYPERTHERM™ Resins from The Dow Chemical Company, the most advanced bimodal PE-RT resins today, Legend has manufactured a PE-RT tubing with more strength and as much flexibility as PEX without any cross-linking.

HyperPure™ tubing is stronger and tougher resulting in better burst and tensile properties and better slow crack growth resistance. HyperPure™ is certified Level 5 chlorine resistant indicating that the tubing will not be significantly degraded by chlorine and similar additives used in municipal water. This further ensures a long life for the plumbing system.

As a result, plumbing systems using HyperPure™ bimodal PE-RT will have a longer life than those using other polyethylene, CPVC, or copper piping.

HyperPure™ is flexible, lays flat and is easy to install. Fewer fittings can be used resulting in greater labor savings. It has all the advantages of PEX tubing in addition to being compatible with most fitting systems. The tubing can be used in traditional, home run and hybrid piping systems. Unlike PEX, it can be fused to create a continuous leak-proof plumbing system.

HyperPure™ is 100% recyclable, thereby reducing waste materials at the job site. This technologically advanced tubing provides plumbers with an environmentally friendly material for their potable water system that won’t end up in a landfill.

HyperPure™ has all of these advantages and more:
- Resistance to corrosion and aggressive chemicals
- Strong, durable, flexible and lightweight
- Easy to install
- Leak-proof systems
- Lower labor requirements for installation
- Significant overall cost savings
- Long term service life
- Sustainable and environmentally responsible

HyperPure™ is made in the USA by American Legend Manufacturing™, a division of Legend Valve & Fitting, Inc.
HYPERTHERM™ High Density Polyethylene (HDPE) Resins feature tie chains that connect the crystalline structure and increase chain entanglement for exceptional strength in the extruded PE-RT tubing. As a result, the pipe exceeds hot and cold potable water standards without cross-linking. Moreover, the tubing is flexible and pure because post-extrusion processes are not necessary.

This resin innovation produces tube that has the unprecedented benefit of being recyclable. HyperPure™ bimodal PE-RT tubing is the first and only recyclable hot and cold potable water tube option for architects, mechanical engineers, and plumbers in fast growing green building markets.

This innovation brings the future of plumbing to us now. HDPE piping’s flexibility, resilience, ease of installation and fusibility has established it as the preferred product for natural gas distribution throughout the United States. HyperPure™ brings that technology to hot and cold potable water plumbing systems.

Unlike any other pipe or tube used for potable water systems, HyperPure™ is fusible. As fusion fittings become more readily available, HyperPure™ tubing can be used to build a single and continuous plumbing system by eliminating any joints that may cause potential leak paths.

Utilizing HYPERTHERM™ Resins from the Dow Chemical Company, Legend is manufacturing HyperPure™ tubing: strong, flexible, pure, and recyclable.

**Strong**
- Better burst properties
- Tough - better slow crack growth resistance
- Longer life

**Flexible**
- Works with any connection system – “choose your fitting”
- Installs easy – flexible, less fittings and less labor
- Large diameter – residential, commercial, and industrial

**Pure**
- Green product – 100% recyclable
- No cross-linking agent – tasteless and odorless – no flushing required
- Fusible – compatible with fusion welding systems
HyperPure™ bimodal PE-RT is compatible with most fitting systems commonly used in residential and commercial plumbing. In addition HyperPure™ can be fused.

HyperPure™ is compatible for use in plumbing systems utilizing ASTM F 1807 and 2159 PEX fittings with either copper rings or stainless steel clamps. It is also compatible with ASTM F 2080 cold expansion PEX fittings and ASSE 1061 push-fit fittings.

To learn more about Legend’s potable water system, valves and fittings, call Legend Customer Service 800-752-2082 or visit www.legendvalve.com/pws.

### CHOOSE YOUR TUBE

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<th>Size</th>
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<th>300' Coil</th>
<th>500' Coil</th>
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**NOTE:** All coils and sticks are marked from 0 feet to its total length in 5 foot increments.
Since our beginning, Legend has innovated through constantly improving our processes and technology for the sole purpose of creating customer astonishment. Legend’s performance and service guarantees, from 24 hour shipping to industry leading fill rates, are all designed to help you succeed.

Now Legend innovates again with a potable water tube that utilizes the newest generation of patented polyethylene resin that will revolutionize plumbing as it has in Europe. Legend has invested in world-class extrusion equipment at our Michigan facility to manufacture HyperPure™ bimodal PE-RT tubing. Legend offers the most comprehensive product line for potable water systems in the industry. It includes HyperPure™ bimodal PE-RT tubing, valves, fittings, components, and accessories.

Everything you need behind the wall™. Legend products are backed by the Legend Guarantee, including the new HyperPure™ Legend 100 Year Warranty.

**LEGEND 100 YEAR WARRANTY**

Legend Valve & Fitting, Inc. warrants HyperPure™ Bimodal Polyethylene – Raised Temperature tubing for 100 years. For complete details, visit www.legendvalve.com/pws.